User

Friday, 25/04/2008 12:52:21 PM

Jean-Jur Menant

## **Process Sheet**

Customer Job Number

This Issue

Prsht Rev.

: CU-DAR001 Dart Helicopters Services

: 38803 : 13270

**Estimate Number** 

P.O. Number

: 25/04/2008

: NC

: 11 First Issue

**Previous Run** 

Written By

Checked & Approved By Comment

S.O. No. :

: SMALL /MED FAB Type

**Drawing Name** 

**Part Number Drawing Number** 

: D323861

- D3238 REV.D U/R

Project Number

: N/A : D U/R

: PLATE

**Drawing Revision** 

Material **Due Date** 

: 02/05/2008

Qty:

2 Um:

Each

**Additional Product** 

FOR ENGINEERING USE ONLY

New Issue 08-04-18 DD verified by:EC



Job Number:



: Est Rev:A

Seq. #:

**Machine Or Operation:** 

Description: 6061T6 BAR 375 X 3 00

1.0

M6061T6B0375X03000



0.1176 f(s)

Comment: Qty.: 0.0588 f(s)/Unit

Total: 6061T6 aluminum bar 0.375" X 3.00"

batch:

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3238 Dwg Rev:\_

Prog Rev:

B8-4-28



2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



RG-4-28



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

SECOND CHECK



Comment: SECOND CHECK

5.0

MILLING CONV.



CONVENTIONAL MILLING MACHINE



Comment: 1- Face mill as per dwg D3238

2-Deburr as per dwg D3238

20 08/04/29



Date: Friday, 25/04/2008 12:52:21 PM User: Jean-Luc Menard **Process Sheet** \*Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: PLATE** Job Number: 38803 Part Number: D323861 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 HAND FINISHING RESOURCE #1 HAND FINISHING1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 ENGINEERINGPECT POWDER COAT/CHEMICAL CONVERSION 8.0 QC3 **APPROVAL** Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 9.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 10.0 QC21 FINAL INSPECTIONW/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE 1° w/o \$220 Job Completion

DART AEROSPACE LTD					Work Order:	
Description:		·			Part Number:	
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inspection Dwg	g: Rev:					Page 1 of 1
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Revised by KJ/JLM

Approved

Rev

Date

Change New Issue